



## **OSEC<sup>®</sup>-B2 HYPOCHLORITE GENERATION SYSTEM**

### **WALLACE & TIERNAN<sup>®</sup> PROCESS TECHNOLOGY**

The OSEC<sup>®</sup>-B electro-chlorinator was developed for the generation of sodium hypochlorite through the electrolysis of a brine solution. Production of sodium hypochlorite solution takes place in membraneless, single-pass cells. The OSEC-B2 skid is a fully automated, pre-packaged on-site hypochlorite generation system designed for fast and economical installation, safe operation, and easy maintenance. Skids are shipped completely piped, wired and tested.

### **APPLICATIONS**

- Potable water
- Swimming pool water
- Water in breweries, the beverage and food industry
- Cooling water
- Irrigation systems
- Municipal and industrial wastewater

Electrolyzers built to the tubular cell process, which are used as an alternative to chlorine gas systems, provide many safety features. Risks inherent in the transport, handling and storage of chlorine gas or commercial sodium hypochlorite solutions are eliminated. Local regulatory issues often limit the use of chlorine gas for safety reasons.

OSEC<sup>®</sup> systems provide for on-site, on-demand production of sodium hypochlorite solution from salt, water, and electricity. Generation takes place on demand only. The sodium hypochlorite solution produced in batch operation retains its strength even if it is stored over an extended period of time.

### **Key Benefits**

- Highly economical due to convenient brine solution and low energy consumption
- Rugged system with long life anodes, reliable process and compact construction
- Virtually operator-free performance due to programmed electrode cleaning cycle
- Easy installation and start-up

The anodes used are made from titanium with a precious metal coating and carries a five year warranty after installation and commissioning. The cathodes are made from a special grade Hastelloy® C alloy. Automatic control of the supply voltage combined with a programmable periodic cleaning cycle of the monopolar electrodes by dilute hydrochloric acid ensure a virtually operator-free performance. The number of anodes in the electrolyzer can be customised to produce the desired quantity of chlorine. This system flexibility provides a significant reduction in power requirements and plant cost. A PLC control system provides for the fully automatic operation of the unit including all control, monitoring, alarm and interlock functions. Having set the flow rates for brine and dilution water, all that remains on site is to turn the start switch. Metering of the sodium hypochlorite solution is achieved by manually or automatically controlled dosing pumps.

## OPERATION

Softened water is mixed with common salt (tablets) in a dissolving tank to prepare a saturated brine solution which is then fed by a metering pump into the electrolyzer cell. The salt saturator is designed to allow refilling of salt without interrupting the generating process. The dilution water is combined with the saturated brine solution to form an approximately 2% brine solution which enters the electrolyzer. The DC current applied produces sodium hypochlorite and hydrogen. Heat transfer and the formation of gas result in a lifting effect that accelerates the separation of the hydrogen from the electrolyte. The hydrogen together with the sodium hypochlorite solution is discharged into the product storage tank. An air blower is used to dilute the hydrogen to well below its flammability limit and to force ventilate it to a safe outdoor discharge point. The sodium hypochlorite solution produced has a strength of 6 g/l equivalent chlorine. Level probes installed in the sodium hypochlorite solution storage tank start and stop the electrolyzer.

## TECHNICAL DATA

### Capacity ranges of the electrolyser:

7.5, 10 and 12 kg/h Cl<sub>2</sub> (for greater capacities, please consult)

**Power consumption:** 4 – 5 kWh per kg chlorine

**Salt consumption:** approx. 3 kg salt per kg chlorine

**Sodium hypochlorite strength:**  
approx. 6 g/l equivalent chlorine

**Dimensions (W x H x D):** 1500 x 1950 x 1300 mm

**Weight:** approx. 565 kg (empty)

**Power supply:** 3/N/PE AC 400/230 V, 50 Hz

## INSTALLATION AND MAINTENANCE

The electrolyzer system is shipped pre-assembled and pre-wired. On site just an electricity supply and operating water have to be connected and the sodium hypochlorite metering system has to be installed. For these works, the correct installation and regular maintenance, we recommend our specially trained technicians.



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