



Deluxe Package

## VANTAGE® M84 REVERSE OSMOSIS UNITS

### THE CLEAR ADVANTAGE IN MEMBRANE SYSTEMS

Vantage® M84 units are packaged single-pass 8-inch reverse osmosis units designed for a variety of industrial applications requiring high quality equipment with a fast delivery and competitive price. These pre-engineered, preassembled and factory tested units minimize installation and start-up time. With simple utility connections and easy to set up controls, the unit is ready for quick on-line service.

The Vantage M84 unit comes in three models: Plus (P), Deluxe (D), and Select (S).

- Plus (M84P) - Controlled by PLC and user friendly touch screen Human Machine Interface (HMI)
- Deluxe (M84D) - M84P controls plus Variable Frequency Drive (VFD) for flow control and Clean In Place (CIP) function, and pH/ORP monitoring
- Select (M84S) - A stainless steel "Deluxe" package including stainless steel frame, piping and control panel

The Deluxe model features an "On-Board" integrated cleaning system (CIP) initiated through the HMI. The CIP system includes plumbing to the on-skid RO cartridge filter housing and VFD controlled pump along with the factory supplied valves, hoses, and a polyethylene CIP tank (off-skid).

The Deluxe model is equipped with pressure transmitters that are linked to the control system such that the data can be collected and normalized for optimization of RO performance. Normalized RO data including permeate flow, differential pressure and conductivity are calculated and trending data is displayed on the HMI.

### Vantage M84 Unit Benefits

- Compact footprint saves valuable floor space
- Quick equipment delivery keeps project moving fast
- Clean in place connections maximize system serviceability
- Comprehensive factory testing performed at our ISO9001 certified facility

### Standard M84 Unit Features

- Choice of brackish water or low pressure TFC membranes (400 ft<sup>2</sup>) to ensure optimum water quality
- High pressure 316 stainless steel vertical multistage feed pump
- ASME Code FRP, RO pressure vessels with pressure relief protection
- PVC low pressure feed, product and reject piping, 316L stainless steel high pressure piping
- Industrial coated carbon steel frame (304 stainless steel for Select)
- Dry contacts are provided for chemical feed, pretreatment equipment, storage tank levels, and pressure switches
- All alarm and shut down conditions are indicated on the control interface
- Tank level may be controlled via a 4-20 MA signal input for storage tank level on deluxe/select models.

## SPECIFICATIONS

Model No**	Flow Rate Specifications GPM Nominal (m <sup>3</sup> /hr)			Vessel Staging	Membrane Vessel	Membrane Quantity	Customer Connection Specifications			Utility Requirements***			Approx Shipping Weight lb (kg)
	Product*	Feed	Reject				Feed	Product	Reject	High Voltage Service	High Voltage FLA	Pump HP	
M84R024	107 (24.3)	143 (32.5)	36 (8.7)	3:2:1	4	24	3"	3"	2"	480 VAC 3ph	67	50	5576 (2529)
M84R036	160 (36.3)	215 (48.8)	53 (12.0)	4:3:2	4	36	4"	4"	2"	480 VAC 3ph	79	60	6115 (2774)
M84R048	214 (48.6)	285 (64.7)	71 (16.1)	6:4:2	4	48	4"	4"	2"	480 VAC 3ph	79	60	6465 (2932)

\* Product flow rates are based on a flux rate of 16 GFD and equipment design parameters listed below. Product flow rates may not be appropriate for other feed waters.

\*\* The 8 designates 8" housing, the 4 designates 4 elements in length, and the -ROXX designates the number of membranes.

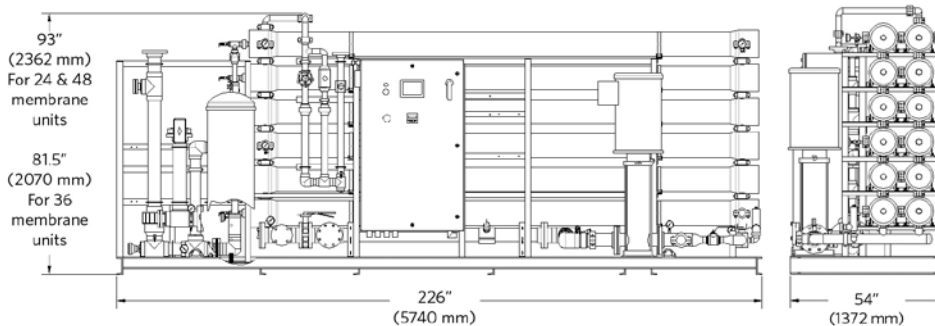
\*\*\* Additional voltage options are available. Refer to equipment specifications.

## MODEL FEATURES

Description	M84P (Plus)	M84D (Deluxe/Select)
Controls	PLC	PLC
HMI	7" Color Touch Screen	7" Color Touch Screen
Inputs/Outputs	Discrete 32 point (20 input/12 output)	Discrete 32 point (20 input/12 output)
I/O Expansion Capability	Yes	Yes
Communication Port	Ethernet	Ethernet
Remote Monitoring /Communications*	Ethernet	Ethernet
Flow Monitoring	Paddlewheel to PLC (feed/reject)	Paddlewheel to PLC (feed/reject)
Conductivity	Signet Multiparameter	Signet Multiparameter
Auto-Flush (Standby)	Yes	Yes
Visual/Audible Alarm	Yes	Yes
Single Power Drop (460/575 VAC)	Yes	Yes
304LSS Pre-Filter Housing	Yes	Yes
Product Divert Kit	Yes	Yes
Variable Frequency Drive (VFD) Pump	No	Yes
On-Board CIP (Tank off-skid)	No	Yes
ORP/pH with alarms	Optional	Yes
Pressure Transmitters	No	Yes
Low Pressure Membranes (Cold Water)	Optional	Optional
Product Blend Kit	Optional	Optional

\*Additional communication modules and remote monitoring capabilities available upon request.

## DIMENSIONS



## DESIGN PARAMETERS

Feed Water Source	Well or softened
Maximum Turbidity	1 NTU
Maximum Free Chlorine and/or Chloramine	<0.1 PPM
Feed Water Fouling Index	Silt Density Index (SDI) <3
Design Feed Water Temperature*	65° F (18.3° C)
Inlet Pressure Requirements	30 - 60 PSIG
Product Pressure Available	10 PSIG
System Recovery (Nominal)	75%
Performance Basis	A specific computer projection must be run for each individual application.

\* Lower temperature may require larger booster pump or use of low energy membranes.

If any of the feed water parameters are not within the limits given, contact Evoqua Water Technologies Technical Support.



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